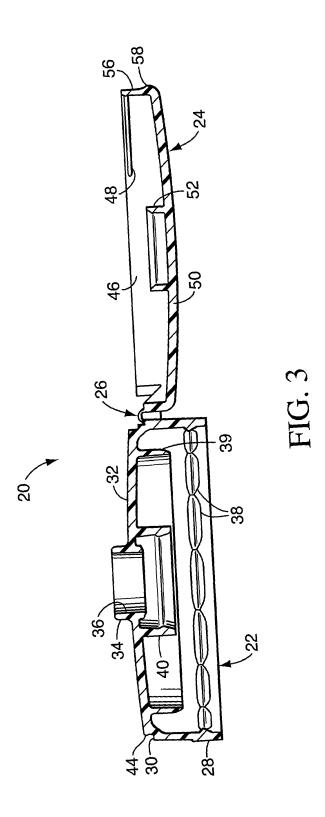
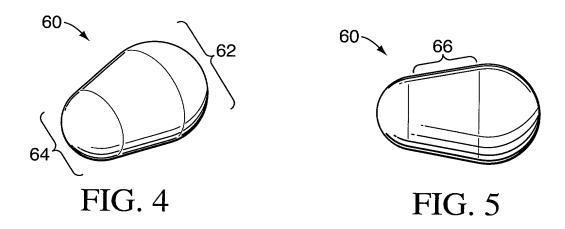


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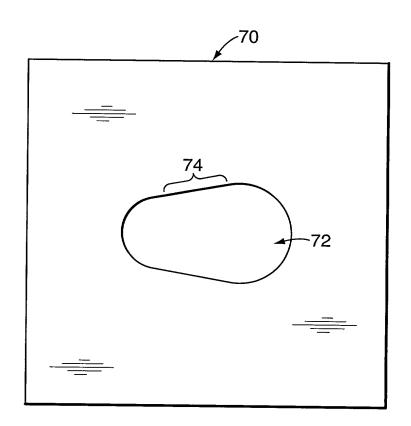


FIG. 6

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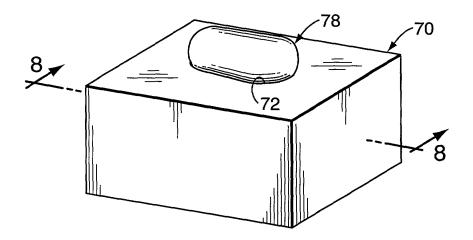


FIG. 7

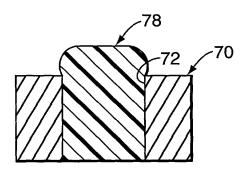
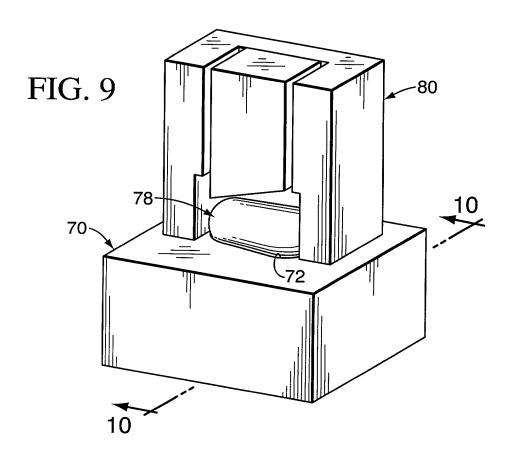
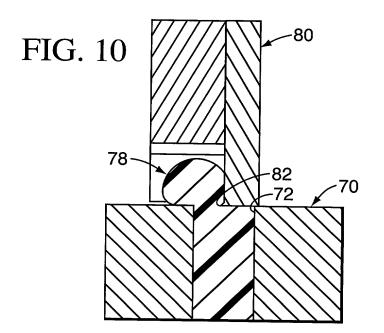


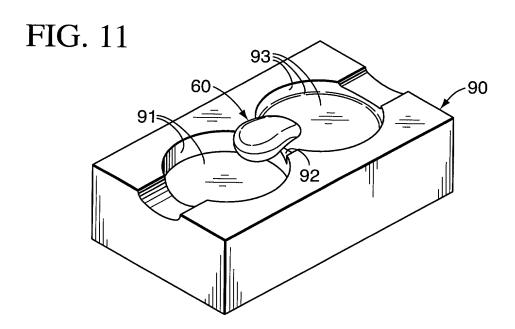
FIG. 8

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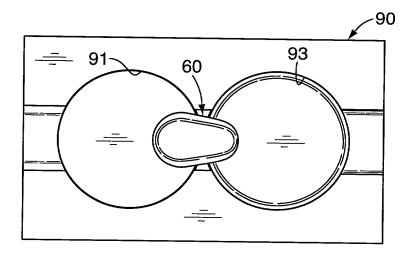
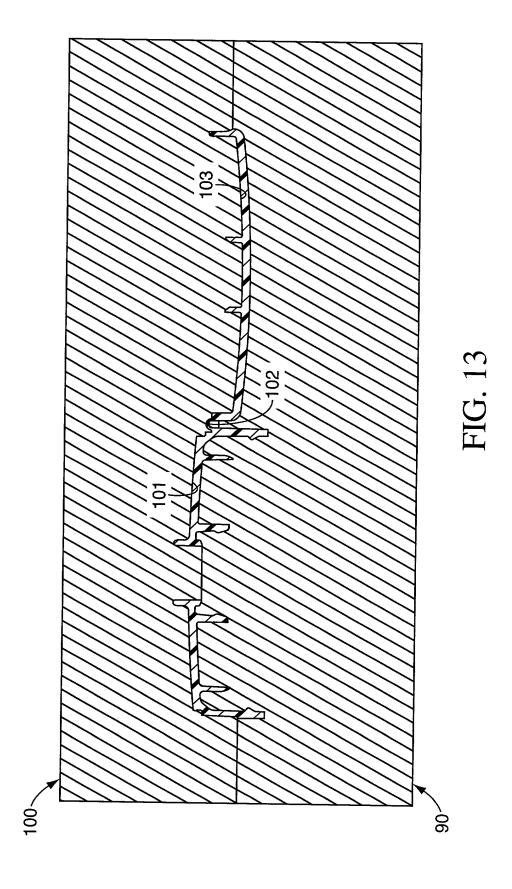
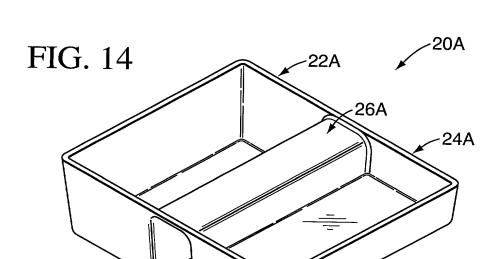


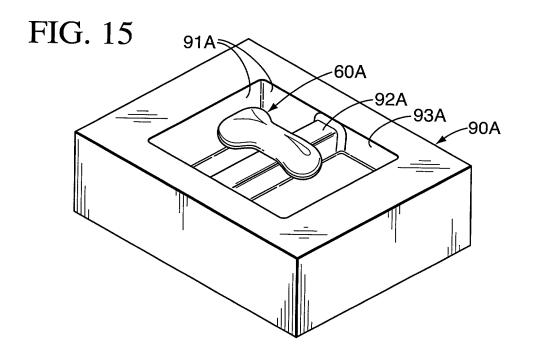
FIG. 12













ARTICLE MADE BY THE TROCESS

FIG. 16

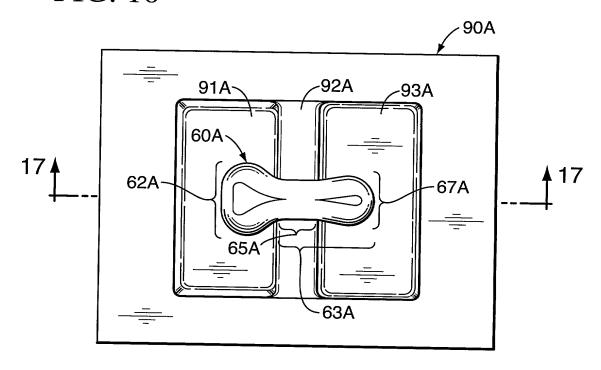


FIG. 17

